

TECHNICAL BULLETIN 016

Date: July 12, 1999

Subject: G20 19x21 Conversion Kit

Effective: Immediately

A G20 19x21 Conversion Kit has been created for owners of G20 Stitcher Heads that are used on M19 and M27 Stitcher Machines in order to improve the quality and consistency of each stitch. When using 19x21-1/2 flat wire, these Stitchers will consistently perform at a higher quality when stitching through heavier stock.

Refer to these part numbers when ordering the G20 19x21 Conversion Kit or conversion parts for your G20 Heads:

G20K1921 - G20 19x21 Conversion Kit

7024B - Clincher Point, Flat - Qty 2

G20607BA - Wire Roller Assembly - Qty 1

G20608B - Wire Roller - Qty 2

G20780 - Bender Insert - Qty 2

G20781 - Driver 1/2" - Qty 1

