

TECHNICAL BULLETIN 024

Date: September 28, 2001

Subject: G20KFL2 - Feed Lever Kit

Effective: Immediately

Since variations of the following parts were manufactured in the past, the G20KFL2 was created to ensure replacement parts are always compatible.

Refer to the G20 Manual for complete exploded drawings. Remove the Bushing (G20267) and Feed Lever Spring (G20666). Loosen the Cone Point Set Screw (G20681) securing the old Feed Release Lever and remove it. Remove the Set Screw (G20264) securing the Pivot Pin (G20262A) and Small Feed Gear Assembly (G20512A) and transfer them to the New Feed Release Lever Assembly (G20532BA). Separate the old Feed Lever from the Feed Lever Extension (G20534B). Press two new Spirol Pins (G20570) into the front of the new Feed Lever. ***Note: This may require a hand press.**

Press the Feed Lever Extension onto the top of the Spirol Pins in the new Feed Lever and secure it with a Socket Head Cap Screw (G20697). Snap the E-Ring (G20263) onto the end of the new Feed Release Pivot Pin (G20262BA). Slip the new Pin through a Shim Washer (G20580), the Feed Lever and into the Bonnet. Secure the Pivot Pin with the Set Screw (G20681) left in the Bonnet. Replace the Feed Lever Spring and Bushing.

***Note: If the Feed Lever is loose on the Pivot Pin a second Shim Washer can be added, but make sure the Feed Lever still pivots freely.**

Refer to the following diagram and part numbers when ordering these replacement parts:

- G20KFL2 - Feed Lever Kit
- G20262BA - Feed Lever Pin Assembly
- G20263 - Feed Lever E-Ring
- G20532B - Feed Lever
- G20540 - Feed Lever Bearing
- G20570 - Spirol Pin M5x20
- G20580 - Washer Shim
- G20666 - Feed Lever Bearing Pin

