

TECHNICAL BULLETIN 025

Date: April 11, 2003

Subject: G5 Pivot Block and Wire Guide Bar

Effective: Immediately

The existing Screws used to secure the Wire Guide Bar (G50141) to the Pivot Block (G50143) on the DeLuxe Stitcher G5 Head have been changed to a longer version (G50399). Two (2) Hex Nuts (G50717) have also been added to better secure the Wire Guide Bar to the Pivot Block.

Refer to the G5 Operator's Manual for complete exploded drawings of this Stitcher Head. To install the longer Screws and new Hex Nuts, first remove the two (2) existing Screws (G50383) and discard. After making sure the Wire Guide Bar is parallel to the Pivot Block and not blocking the Cutter hole, when viewed from the right side, tighten the two new Screws against the Pivot Block and further secure with the two Hex Nuts against the Wire Guide Bar.

For a complete list of G5 replacement parts, contact the DeLuxe Stitcher Customer Service Department.

