

TECHNICAL BULLETIN 021

Subject: Table Extender Bracket

Two newly designed Table Extender Brackets have been added to the line of Single-Head Stitcher Machines. These Brackets position the Backstop Guide further back than on the standard M-Series Machines. The stock can be positioned under the Stitcher Head up to two inches in from its edge. Machines without the Table Extender Brackets allow only one half of an inch in from stock's edge.

The new Table Extender Brackets cannot be secured to existing Stitcher Machine Tables without making modifications on the Tables first. Refer to the following instructions to make these necessary changes or elect to purchase a new Table Assembly which comes complete with the mounting holes.

Refer to the following diagram and part numbers for installation instructions or when ordering these replacement parts:

7656A - Complete Table Assembly

7659 - Table Extender Bracket

LW10 - Lock Washer

PW10.6 - #10 Washer, S.A.E.

UA3806.3 - Screw 10-32x3/8

